



GX168

Purging material

Special Characteristics : X PURGE GX168 is high efficiency purging material which provides fast and effective cleaning plastic processing machines. This compound also contains a foamable ingredient which helps cleaning hard-to-reach negative flow areas of the machines. This helps reduce machine downtime and/or maximize productivity.

Usage : Color Changing, Material Changing, Contaminate Removal and Machine Sealing.

Feature : X PURGE GX168 is general purpose grade. This grade is designed to work well with fast removal and not leaving a residue.

Typical Applications : Injection Molding included Cold & Hot Runner and Extrusion Machine

Typical Properties :

Properties	GX168	Unit	Test Method
Physical Properties			

Melt Flow Rate (190°C, 5kg)	4.0	g/10 min	ASTM D1238
Density	1.08	g/cm ³	ASTM D792

Recommendation:

Working temperature range : 140-240°C



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