

SAFETY DATA SHEET

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

PRODUCT NAME: InnoEco H1140NU-30 (Color)
CHEMICAL NAME: Post-Consumer Recycled High Density Polyethylene and Liner Low Density Polyethylene Compound (Color)
TYPICAL APPLICATION: H1140NU-30 can be used for a variety of applications, such as general molding, especially for furniture and playground products.
DISTRIBUTOR: PTT Global Chemical Public Company Limited
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2. HAZARDS IDENTIFICATION

CLASSIFICATION OF THE SUBSTANCE OR MIXTURE

- **Classification according to Globally Harmonized System (GHS):**

The substance is not classified as hazardous according to GHS.

- **Classification according to Regulation (EC) No 1272/2008 (CLP):**

The substance is not classified as hazardous according to the CLP regulation.

LABEL ELEMENTS

• Labelling according to GHS:	None
• Labelling according to Regulation (EC) No 1272/2008:	None
• Hazard pictograms:	None
• Signal word:	None
• Hazard statements:	None
• Precautionary statements :	
Prevention:	Not Applicable
Response:	Not Applicable
Storage:	Not Applicable
Disposal:	Not Applicable

- **Additional information:**

The product on the floor may cause a serious slipping hazard.

Skin or eye contact with the hot product can cause thermal burns.

Processing the polymer at high temperatures may form vapors that irritate the eyes and respiratory tract.

The product may pose a risk to the environment if it is not properly managed or if it is released into the environment.

Disclaimer: To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however, we do not assume any liability what so ever for the accuracy and completeness of such information. We make no warranties which extend beyond the description contained herein. Nothing herein shall constitute any implied warranty of merchantability or fitness for a particular purpose. It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products. No liability can be accepted in respect of the use of our products in conjunction with other materials. The information contained herein relates exclusively to our products when not used in conjunction with any third party materials.

OTHER HAZARDS

- **Results of PBT and vPvB assessment**

- **PBT:** Not determined.
- **vPvB:** Not determined.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS no.	Weight* %
Polyethylene	9002-88-4	> 67.5
Polyethylene (PE) (PE-Mix of and/or PE/PE-(L)LD/PE-HD)	9002-88-4/25087-34-7/25213-02-9/25750-84-9/28516-43-0/25053-53-6	> 29
Additives	-	< 3.5

*Remark: The content values provided herein are typical values only. PTT Global Chemical Public Company Limited makes no representation as to the accuracy or completeness of the information contained herein.

4. FIRST AID MEASURES

INHALATION

Remove to fresh air. If patient is not breathing or breathing irregular, provide artificial respiration or oxygen. Obtain medical attention by physician if symptoms persist.

EYE CONTACT

Immediately flush eyes with plenty of water for several minutes. Be sure to remove any contact lens. Get medical attention if irritations persist.

SKIN CONTACT

Wash skin with soap and water. Quickly remove contaminated cloth or shoes. Obtain medical if irritation occurs.

INGESTION

Do not induce vomiting, consult a physician immediately.

NOTES TO PHYSICIAN

No specific treatment. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

SUITABLE EXTINGUISHING Water haze, Foam, Chemical powder.

MEDIA:

UNSUITABILITY None

EXTINGUISHING MEDIA:

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**HAZARDS DECOMPOSITION
PRODUCT(S):**

Decomposition products may include carbon dioxide. Normally combustion forms water vapor and may produce carbon monoxide and other hydrocarbons. The products of the burning are dangerous. Use personal protective equipment or self-contained breathing apparatus (SCBA) when fighting fires in enclosed areas or confined room.

**SPECIAL PROTECTIVE
EQUIPMENT:**

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS

Eliminate all sources of ignition in vicinity of spilled material. Wear appropriate personal protective equipment when cleaning up spills.

ENVIRONMENTAL PRECAUTIONS

Avoid dispersal of split materials to natural waters, soil or sewers.

METHODS FOR CLEANING UP

Sweep up or vacuum split materials and place in a designated, labeled waste container. Contact licensed waste disposal contractor to dispose.

7. HANDLING AND STORAGE

HANDLING

Use good housekeeping for safe handling of the product. No smoking, drinking or eating in handling and store area. Avoid spilling the product, as this might cause falls. Potential toxic/irritating fumes may be evolved from heated material. Provide appropriate ventilation for such processing conditions. Take precautionary measures against explosion risks, as all types of polymers may develop dust during transporting or grinding of granules.

STORAGE

Protect from heat and direct sunlight in a dry, cool and well-ventilated area. Take precautionary measures to prevent the formation of static electricity. Do not store together with oxidizing and self-igniting products.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

EXPOSURE LIMITS

No exposure limits value known.

EXPOSURE CONTROLS

Respiratory Protection:

Product processing, heat sealing of film or operations involving the use of wires or blades heated above 300°C may produce dust, vapor or fumes. To minimize risk of overexposure to dust, vapor or fumes it is recommended that a local exhaust system is placed above the equipment, and that the working area is properly ventilated. If

	ventilation is inadequate, use certified respirator that will protect against dust/mist.
Skin and Body Protection:	Hot material: Wear heat-resistant protective gloves, clothing and face shield able to withstand the temperature of the molten product. Cold material: None required; however, use of gloves is good industrial practice.
Hand Protection:	Hot material: Wear heat-resistant protective gloves able to withstand the temperature of the molten product. Cold material: None required; however, use of gloves is good industrial practice.
Eyes Protection:	Safety glasses with side shields. Use dust goggles if high dust concentration is generated.

9. PHYSICAL AND CHEMICAL PROPERTIES

• Appearance:	Powder
• Physical state:	Solid
• Color:	Different according to coloring
• Odor:	Paraffin-like
• Odor threshold:	No data available
• pH:	Not applicable
• Melting point:	105 - 130 °C
• Boiling point	Not applicable
• Flash point:	No data available
• Evaporation rate:	Not applicable
• Flammability (solid, gas):	No
• Upper/lower explosion limits:	Not applicable
• Vapor pressure:	Not applicable
• Vapor density	Not applicable
• Relative density:	No data available
• Density at 23°C	< 1 g/cm ³
• Solubility in water:	Insoluble.
• Partition coefficient, n-octane/water:	No data available
• Auto-ignition temperature:	Not applicable
• Viscosity, kinematic:	Not applicable
• Viscosity, dynamic:	No data available
• Explosive properties:	High dust concentrations have a potential for sparking or explosion
• Oxidizing properties:	No

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10. STABILITY AND REACTIVITY

CHEMICAL STABILITY: Stability; under normal conditions of storage and use.
CONDITIONS TO AVOID: Not applicable.
INCOMPATIBILITY MATERIALS: Incompatibility; to avoid strong oxidizing agents such as chlorates, nitrates, peroxides, etc.
HAZARDOUS DECOMPOSITION: Will not occur; under normal conditions of storage and use.
PRODUCTS

11. TOXICOLOGICAL INFORMATION

ACUTE TOXICITY

LD50 oral, rat No determined.

PRIMARY IRRITANT EFFECT

Skin: No irritant effect.

Eyes: Dust may cause eye irritation after prolonged or repeated exposure.
Contact with molten polymer may cause severe thermal burns.
Vapors generated during thermal processing may cause temporary eye irritation, discomfort, and redness.

Sensitization: No sensitizing effect known.

ADDITIONAL TOXICOLOGICAL INFORMATION

When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.

12. ECOLOGICAL INFORMATION

TOXICITY

The product is not toxic; however, small particles may cause physical effects on aquatic and soil organisms.

PERSISTENCE AND DEGRADABILITY

This product is not biodegradable.

RESULTS OF PBT AND vPvB ASSESSMENT

- **PBT:** Not determined.
- **vPvB:** Not determined.

OTHER ADVERSE EFFECTS

No know significant effects or critical hazards.

13. DISPOSAL CONSIDERATIONS

WASTE TREATMENT METHODS

The product is possible for recycling. Avoid contact of spilled material and runoff with soil and surface waterways. Consult an environmental professional to determine whether local, regional, or national regulations classify spilled or contaminated materials as hazardous waste. Use only

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approved transporters, recyclers, and treatment, storage, or disposal facilities. Dispose of the material in accordance with all applicable local and national regulations.

14. TRANSPORT INFORMATION

TRANSPORT/ADDITIONAL INFORMATION

According to national and international guidelines regulating road, rail, air, and sea transport, this product is classified as non-dangerous.

15. REGULATION INFORMATION

Not Applicable.

PACKAGING AND LABELLING: No special requirement.

DISCLAIMER:

- The applications specified herein are for reference only and are not intended for use in the manufacture of products for medical or pharmaceutical applications.
- The determination of the suitability of this product for any specific use or purpose is the sole responsibility of the customer. Customers are responsible for inspecting and testing the product to determine its suitability. Customers are also responsible for the appropriate, safe, legal, and proper processing, handling, and use of the product.
- To the best of our knowledge, the information contained herein is true and accurate as of the date of publication. However, no representation or warranty is made regarding the accuracy, reliability, or completeness of such information for any particular purpose.
- No warranties, express or implied, that extend beyond the descriptions contained herein are given. Nothing herein shall be construed as an implied warranty of merchantability or fitness for a particular purpose.
- We assume no liability for the use of this product in combination with other materials. The information contained herein relates solely to the product when used independently and not in combination with any third-party materials.

16. OTHER INFORMATION

HISTORY

Date of Issue: Aug 2026

Revision: 1

Indicates information that has changed from previously issued version.

NOTICE

This Safety Data Sheet has been based upon data considered to be accurate at the time of its preparation. Despite our efforts, it may not be up to date or applicable to the circumstances of any

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particular case. We take no responsibility for inappropriate use, processing and handling by purchasers and uses of the product.

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