

## Monofilament & Yarn













**InnoPlus: HDPE** Monofilament **High Performance Monofilament Properties** Unit **Test Method** HD5800S **HD5000S** MFR (190 °C, 2.16 kg) g/10 min 8.0 0.3 **ASTM D1238 ASTM D1505** 0.954 0.954 Density g/cm³ °C **Melting Temperature ASTM D3418** 134 136 ASTM D638 Tensile Strength at Yield kg/cm<sup>2</sup> 290 290 Tensile Strength at Break ASTM D638 kg/cm<sup>2</sup> 390 450 ASTM D638 **Elongation at Break** % > 1,000 >1,000 Flexural Modulus ASTM D790 kg/cm<sup>2</sup> 12,000 11,000 Notched Izod Impact Strength ASTM D256 kg.cm/cm 17 (P\*) 76 (NB\*) Vicat Softening Point ASTM D1525 °C 125 126

Note: \*C = Complete Break \*P = Partial Break \*NB = Non Break

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