



# PB05001F

Bioplastic compound resin

**Special Characteristics** : PB05001F is bioplastic compound which designed for general purpose packaging film applications with the well balance of processability, mechanical properties and seal ability.

Typical Applications : Applications are suitable for disposable bags, shopping bags, T-shirt bags and general purposed bags.

# Typical Properties :

Properties	PB05001F	Unit	Test Method
Physical Properties			
Melt Flow Rate 190°C; 2.16kg	5	g/10 min	ASTM D1238
Density	1.26	g/cm <sup>3</sup>	ISO 1183
Mechanical Properties (Film Specimens)*			
Tensile strength	25(MD)	MPa	ASTM D882
	20(TD)		
Elongation at break	170(MD)	%	ASTM D882
	350(TD)		
Dart impact	450	g	ASTM D1709

#### \*Remark

Film sample 35 micron; BUR = 3 (For mechanical testing), MD = Machine direction and TD = Transverse direction

### **Recommendation :**

Extruder temperature: 140-170 °C

## Die temperature: 140-170 °C

#### FDA Statement :

Food and Drug Administration US FDA 21 CFR 177.1520. More compliance regulations and standards that related to the product shall contact in details.

#### Compostable Statement :

The raw materials for manufacturing which are certified to European Compost Standard EN13432 : 2000, requirements for packaging

recoverable through composting and biodegradation.

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Note : Properties reported here are typical values of the product, not to be considered as specifications. GC makes no representations as to the accuracy or completeness of the information contained herein.

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