



Revised Date : February 2024

PP25027JGY

Polypropylene Compound

Special Characteristics: PP25027JGY is a product of injection grade of PP 25% Talcum compound which is specially designed high flexural strength as well as suitable for automotive applications.

Typical Applications: Injection molded part.

Color: Grey(N755)

Typical Properties:

Properties	PP25027JGY	Unit	Test Method
Physical Properties			
Melt Flow Rate (230°C, 2.16 kg)	25	g/10 min	ISO 1133
Density	1.07	g/cm ³	ISO 1183
Mechanical and Thermal properties			
Tensile Strength at Yield	24	MPa	ISO 527
Elongation at Break	80	%	ISO 527
Flexural Strength	36	MPa	ISO 178
Flexural Modulus	2,700	MPa	ISO 178
Notched Izod Impact Strength at 23°C	8	kJ/m ²	ISO 180
Heat Deflection Temperature at 0.45 MPa	115	°C	ISO 75

Recommendation:

For injection molding

Melt temperature: 190–240°C*
Mold temperature: 45–65°C

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Note: Properties reported here are typical values of the product, not to be considered as specifications. GC makes no representations as to the accuracy or completeness of the information contained herein.

^{*} However, the actual processing conditions depend on mold design, power of machine, equipment, and other environments.