

## Technical Datasheet

X PURGE EX20T is high efficiency purging material which provides fast and effective cleaning plastic processing machines. This compound also contains a foamable ingredient which helps cleaning hard-to-reach negative flow areas of the machines. This helps reduce machine downtime and/or maximize productivity.

**Usage:** Color Changing, Material Changing, Contaminate Removal and Machine Sealing.

**Feature:** X PURGE EX20T is high heat stability grade. This integrated polymer system was developed for purging at high temperature safely with low odor.

**Application:** Injection Molding included Cold & Hot Runner and Extrusion Machine.

### Specification:

Test item	Test Method	Unit	Specification
Melt Flow Rate (190°C, 5kg)	ASTM D1238	g/10 min	0.30
Density	ASTM D792	g/cm <sup>3</sup>	1.08

**Working temperature range:** 200-340°C

Note: Properties reported here are typical values of the product, not to be considered as specifications.

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